

Technical Data Sheet, Espresso

Item: 198810

Product Description

FSC® Bambus FacadePlank Pro™, Espresso is solid and high density board, made from compressed bamboo fibers with a special, patented heat treatment process, making it one of the strongest, hardest and most durable materials on the market to create the perfect space for exterior entertainment and relaxation. Cladding is available in 1 shape: 100mm with profile which is installed with clips. Like any untreated tropical hardwood species, when exposed to exterior condition, cladding will turn grey over time creating a very natural look.

Product Technical Specification and Tolerance

Properties Standard

Dimension and Tolerance dimension:

1860mm x 100mm x 12mm length tolerance: ±1mm

width tolerance: ±0.2mm thickness tolerance: ±0.2mm T&G tolerance: 0 -

0.15mm

Density/Specific Gravity 1,100kg/m³

Moisture content 10%±2

Reaction to fire clasification C-s1, d0 (EN 13501) – Bs1, d0 if surface treated with fire resistant paint

Hardness 106.8N/mm² (DIN EN 1534)

Static Bending Strength 74.4N/mm² (DIN EN 408)

Modulus of Elasticity 19100N/mm² (DIN EN 408)

Termite Resistance Level DC M (EN117)

Biological Durability CLASS 1 (EN 350:2016)

Release of Formaldehyde E1(0.1mg/m²h) (GB/T17657-2013)

Swelling rate in thinkness4.6% (DIN EN 15534-1)Swelling rate in width0.6% (DIN EN 15534-1)Swelling rate in length0.1% (DIN EN 15534-1)Water absorption4.2% (DIN EN 15534-1)

Appearance Main surface grain are straights, and texture smooth, the color is greyish brown

when unfinished and turn to rich dark brown after primed with penetrating oiled.

Natural grain and color may vary as this is a natural fiber product



Cupping $\leq 0.3 \text{ mm}$

Warping ≤ 6mm and quantity is less than 10%.

Banana Shape ≤ 1mm/m along the length of the panels

Bamboo Nodes Nodes are separated its width ≤ 10 mm.

Height Difference ≤ 0.5mm

Tool Marks Minor

T&G Waxed, dimension as shown in technical drawing

Finishes WOCA fully cured, uniform with no excess

Thickness Swelling Rate of Water \leq 3%, no obvious cracking in cross cut end in 100°C hot water for 1 hour Absorption Test

Packaging and label According to packaging layout drawing, check the label

Storage

• The warehouse should be well ventilated, with relative humidity from 45 to 75% at temperatures ranging from 50°F (+10°C) to 104°F (+40°C).

- Do not store product in pest infested and/or unsuitable warehouse.
- Leave the products in its original package when not in use, cover the bundles from top and bottom to avoid the influence of climatic events and other environmental hazards.
- Store the product horizontally on the ground with pallet shoe on every pallet. The bottom pallet should be placed on an even footing on spacer-pads or palettes. The maximum height of stacked bundles should not exceed 4.5 m.
- The difference between the spacers should not be more than 600m, with distance of starting and ending spacer from the edge of the bundle not exceeding 200mm (the number of spacers should not be less than 3).



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